

## CLAIMS

1. A flame resistant union fabric obtained by co-weaving:

(A) a fiber yarn 30% to 70% that has, as a principal component, a halogen-containing flame resistant fiber including an antimony compound 25 parts to 50 parts in an acrylic based copolymer 100 parts consisting of acrylonitrile 30% to 70% by weight, a halogen containing vinyl based monomer 30% to 70%, and a vinyl based monomer copolymerizable therewith 0% to 10%; and

(B) a compound yarn 70% to 30% consisting of a cellulosic fiber (b-1) and a fiber melting at temperatures of 200 degrees C to 400 degrees C (b-2).

2. The flame resistant union fabric according to Claim 1, wherein the cellulosic fiber (b-1) is at least one kind selected from a group consisting of cotton, hemp, rayon, polynosic, cupra, acetate, and triacetate.